# STIK IT

# Product Data Sheet
# S5344R

S-5344R is a flammable, fast-drying, quick-setting adhesive designed to produce a strong permanent bond in the foam fabricating and decorative laminate industry. Its outstanding features include high initial tack, high green strength and long open time. It is also VOC free.

## TYPICAL PROPERTIES

| | |
|---|---|
| Color: | Clear red |
| Viscosity: | 200 cPs |
| Base: | Synthetic Rubber |
| Solvent System: | Methyl Acetate |
| Solids: | 35.62% |
| Wt./Gal: | 7.99 lbs. |
| Open Time: | 1 Hour |
| VOC content: | 0 g/L |

S-5344R should only be applied to clean, dry surfaces. Best bonds are obtained if substrates and adhesive are maintained at temperatures above 60 °F. It is important that the adhesive be applied in a smooth, uniform coat and sufficient pressure applied to insure complete contact. Product may be sprayed, brushed or rolled. Drying time and coverage per gallon will vary according to the method and rate of adhesive application and local atmospheric conditions. Cool temperatures and/or high humidity may slow drying.